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1270 Aberdeen St
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RBE703A94-1130-01-23

Job Sheet 193914



Part No: RBE703A94-1130-01-23

Job Qty: 10 pcs

Part Name: Deflection Clip Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/24/19

Job Tracking No:

Due Date: 5/13/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev B DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	10 pcs	5/13/19	5/13/19	0.00	10.00	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	10 pcs	5/13/19	5/13/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
130	Packaging 3-1 - Stock - B4B	10 pcs	5/13/19	5/13/19	0.00	0.00	QC 5 - 9		DAS 40 JUN 26 2019 9-89
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40	AT	
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



Container No: S194031



Part: RBE703A94-1130-01-23

Job No: 193914

Serial No/Batch: S194031

Revision: k

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/26/19

					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	10 pcs	5/13/19	0.00	0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Dara M
JUN 28 2019
OK

DAS
70
9-89

GA 133

Part Op 110 - (Small Fab) 1-Assemble as per DWG. Sheet 9. 2-Apply Loctite to mating surfaces of item -33 and -27 -Loctite 263
 Descriptions: B 138904 Exp.: 4/20 ***Item -33 should not protrude past the surface of item -27***

- 120 - (QC5- Inspect part completeness to step on W/O)
- 130 - (Identify as per dwg & Stock Location: _____)
- 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90353A21464	Pan Head Machine Screw M4 x 0.7mm x 12mm	20 Ea (2 ea)	110-Small Fab - 1	8X FM 138414-6 2 5172720
91595A155	Dowel Pin 4mm x 12mm	20 Ea (2 ea)	110-Small Fab - 1	5091269
98296A882	Slotted Spring Pin Ø1/8" X 7/8"	10 Ea (1 ea)	110-Small Fab - 1	FM 138414-39
98338A022	Cotter Pin Ø3/64" X 1/2"	20 Ea (2 ea)	110-Small Fab - 1	5172680
RBE703A94-1130-01-25	Tab Adjuster Handle	10 pcs (1 ea)	110-Small Fab - 1	5186625
RBE703A94-1130-01-27	Tab Adjuster Body	10 pcs (1 ea)	110-Small Fab - 1	1x 5146424 9x 5189896
RBE703A94-1130-01-29	Tab Adjuster Clamp	10 pcs (1 ea)	110-Small Fab - 1	5187698
RBE703A94-1130-01-31	Tab Adjuster Gauge Plate	10 pcs (1 ea)	110-Small Fab - 1	5186076
RBE703A94-1130-01-33	Adjuster	20 pcs (2 ea)	110-Small Fab - 1	5184051
6NF45/A	Knurled Nut	20 Ea (2 ea)	110-Small Fab - 1	5172589

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	6NF45/A	20	52	0
	90353A214	20	121	0
	91595A155	20	73	0
	98296A882	10	215	0
	98338A022	20	123	0
	RBE703A94-1130-01-25	10	10	0
	RBE703A94-1130-01-27	10	20	0
	RBE703A94-1130-01-29	10	10	0
	RBE703A94-1130-01-31	10	10	0
	RBE703A94-1130-01-33	20	23	0
Part Specifications				
Specifications could not be found.				

Plex 4/24/19 10:57 AM dart.lacelle.linda